



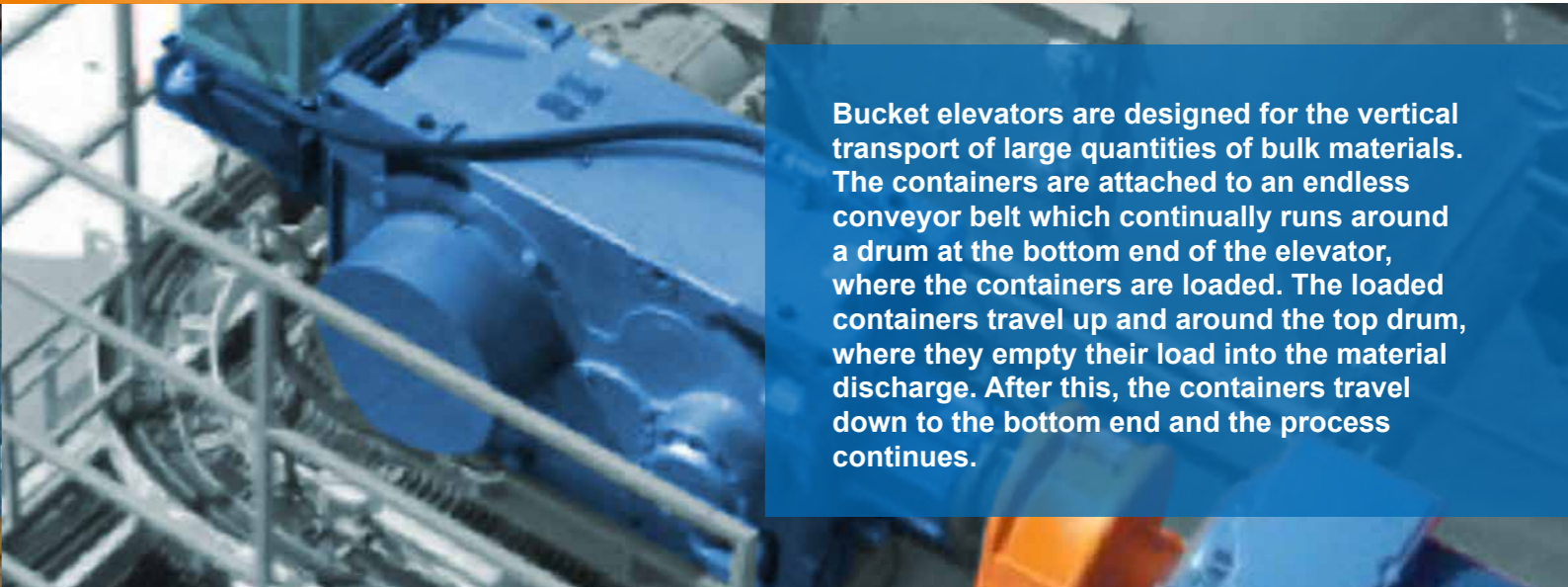
DRIVE SOLUTIONS FOR BUCKET ELEVATOR APPLICATIONS



NORD drive solutions are used worldwide in industries which rely on bucket elevators.


- Food industry
- Mining industry
- Cement and mineral industry
- Fertilizer industry
- Chemical industry


DRIVE SOLUTIONS FOR BUCKET ELEVATOR APPLICATIONS



Bucket elevators are designed for the vertical transport of large quantities of bulk materials. The containers are attached to an endless conveyor belt which continually runs around a drum at the bottom end of the elevator, where the containers are loaded. The loaded containers travel up and around the top drum, where they empty their load into the material discharge. After this, the containers travel down to the bottom end and the process continues.

TYPICAL FEATURES OF LOW CAPACITY BUCKET ELEVATORS

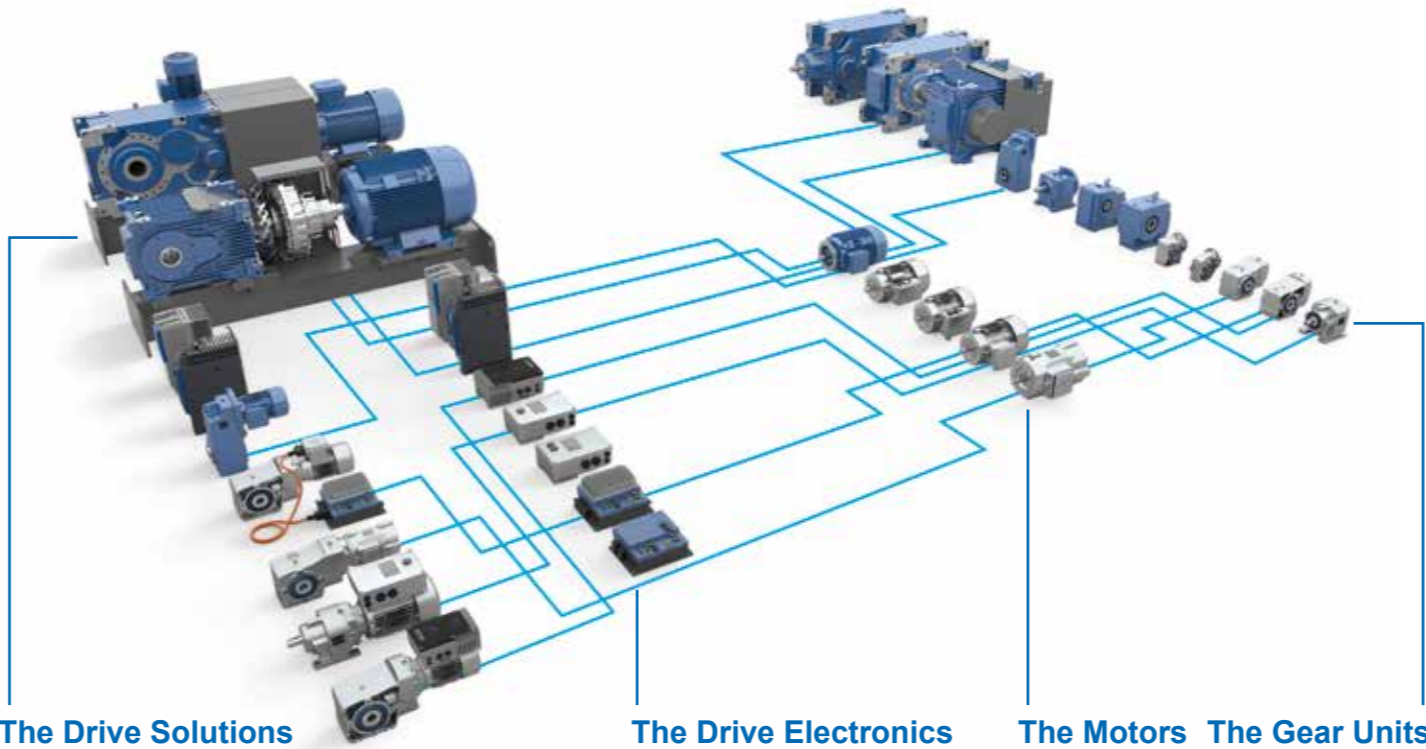
UNICASE bevel gear units (Catalogue G1000)		
	✓ Foot, flange or hollow shaft mounted	
	✓ Hollow or solid shaft	
	✓ Long life, low maintenance	
	✓ UNICASE housing	
	Power	0.12 – 200 kW
	Torque	180 – 50,000 Nm
	Speed ratio	8.04 – 13,432.68:1

UNICASE parallel shaft gear units (Catalogue G1000)		
	✓ Foot, flange or hollow shaft mounted	
	✓ Hollow or solid shaft	
	✓ Compact design	
	✓ UNICASE housing	
	Power	0.12 – 200 kW
	Torque	110 – 100,000 Nm
	Speed ratio	4.03 – 15,685.03:1

Gear unit options recommended by NORD DRIVESYSTEMS		
Name	Meaning	
A	Hollow shaft	
AZ	Hollow shaft, B14 flange	
AZD	Hollow shaft, B14 flange, with torque arm	
AZK	Hollow shaft, B14 flange, with torque console	
BH	Fastening element for hollow shaft with cover as a touch guard	
G	Rubber buffer for torque arm (parallel shaft gear unit)	
SH	Hollow shaft with shrink disc and cover as a touch guard	

Motor options recommended by NORD DRIVESYSTEMS	
RLS	Back stop
IP66	Protection against entry of water and dust
PTC / KTY / PT100	Temperature sensor
High-efficiency motors	
ATEX	Explosion protected motors for explosion hazard areas

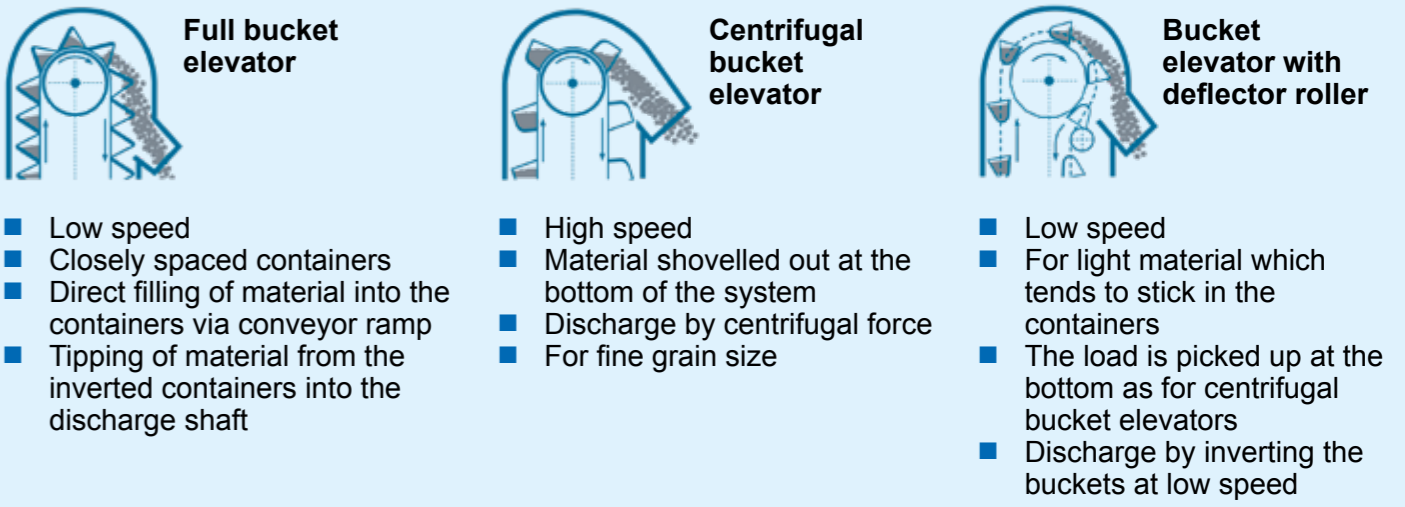
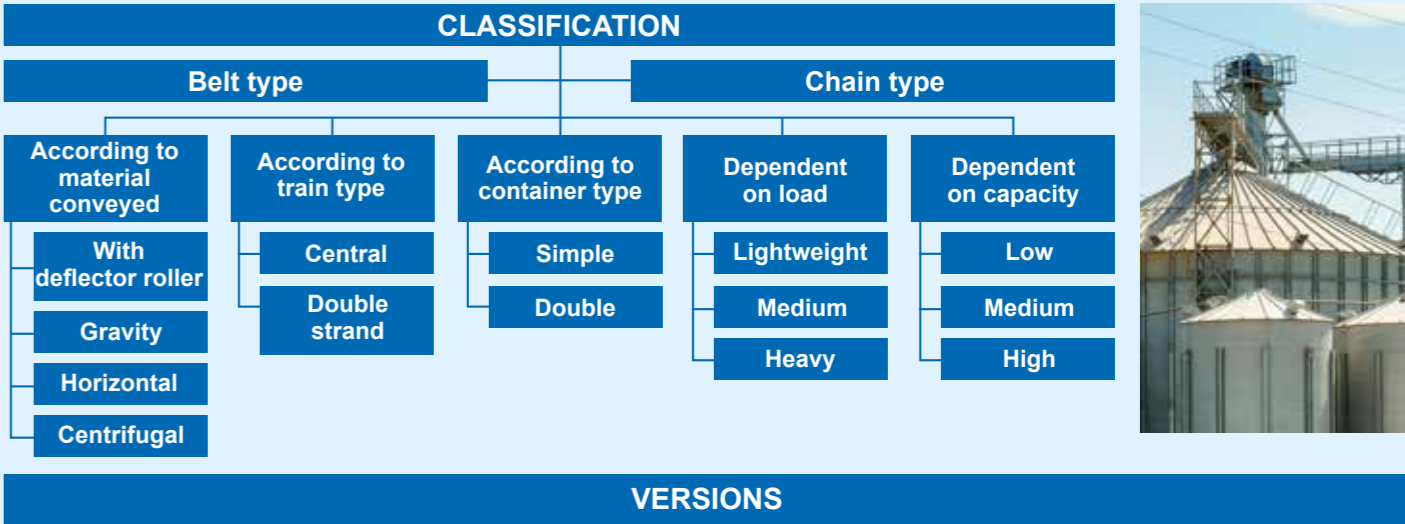
COMPLETE DRIVE SOLUTIONS FROM A SINGLE SOURCE



NORD DRIVESYSTEMS Group

- Family business from Bargteheide near Hamburg with 4,000 employees
- Drive solutions for more than 100 branches of industry
- 7 production locations worldwide
- Present in 98 countries on 5 continents
- More information: www.nord.com

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NORD EXPLOSION PROTECTED DRIVE SOLUTIONS

Drive systems for explosion hazardous areas Zones 1, 2, 21, or 22

NORD DRIVESYSTEMS supplies customised explosion protected motors and geared motors. Systems based on top quality components are designed according to application in compliance with specific customer requests.

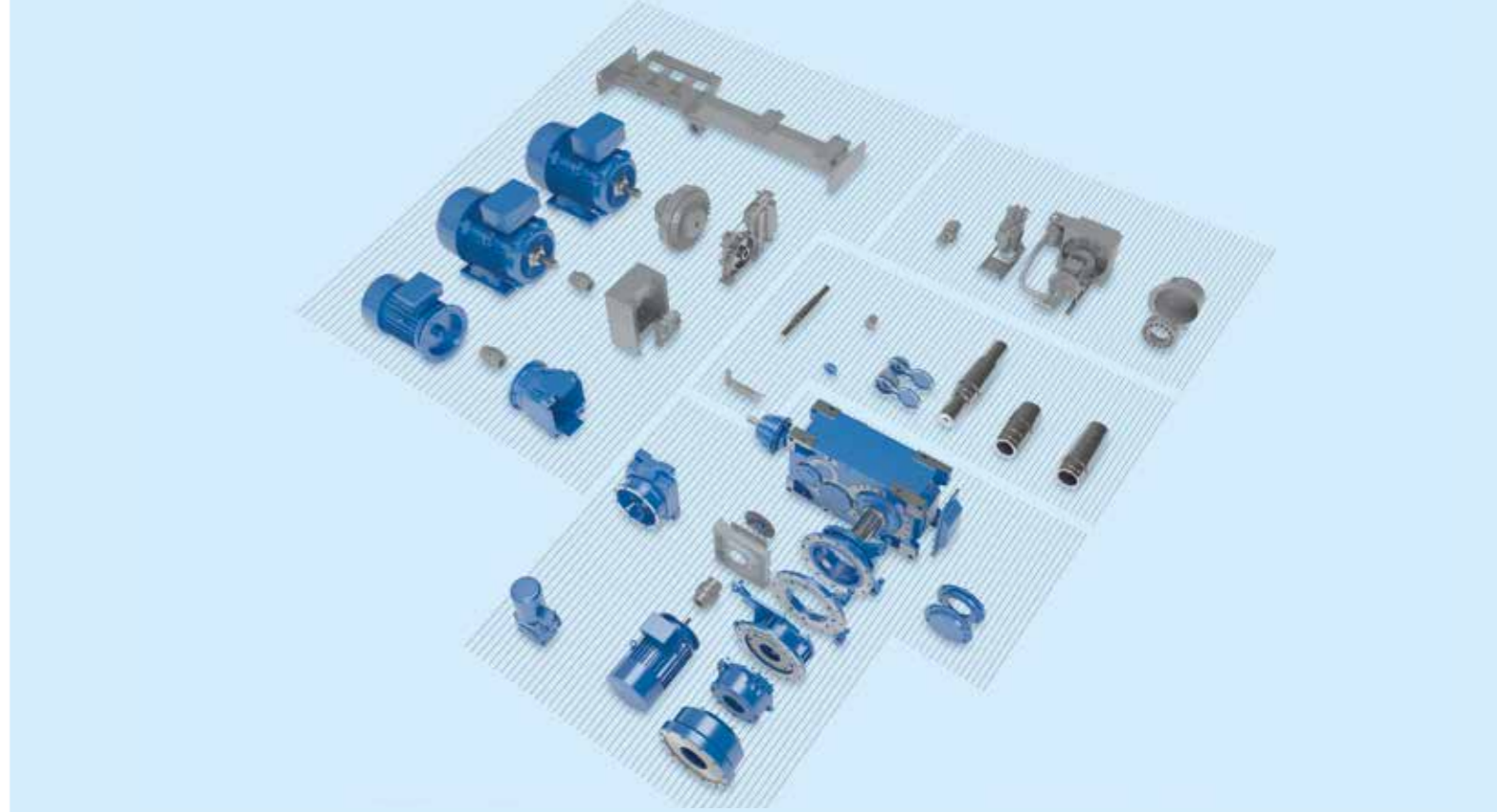
- Versions and equipment according to individual requirements
- Configuration processes validated according to ISO 9001
- Safe, SAP-supported modular system

Dust explosion protected motors

- According to Category 2D or 3D
- For Zone 21 or 22
- According to EN 60079-31
- Ignition protection Ex t (Protection by housing)

Dust explosion protected gear units

- According to Category 2D or 3D
- For Zone 21 or 22
- According to EN 13463
- Ignition protection type c (Design safety)



DRIVE SOLUTIONS FOR HIGH CAPACITY BUCKET ELEVATORS

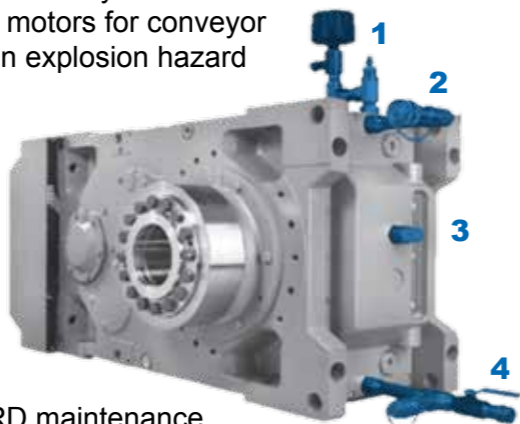
MAXXDRIVE® industrial gear units (Catalogue G1050)



- ✓ Universal gear units
- ✓ Helical gear units 2- and 3-stage
- ✓ Helical bevel gear units 3- and 4-stage
- ✓ Multiple mounting and cooling options
- ✓ Modified bearing options for high radial and axial load capacity
- ✓ Compact design
- ✓ All installation positions

Sizes	11
Power	1.5 – 4,000 kW
Torque	15,000 – 282,000 Nm
Speed ratio	5.54 – 30,000:1

- MAXXDRIVE® industrial gear units (hollow or solid shaft)
- Foot mounted motor (IEC B3)
- Hydraulic coupling
- Back stop
- Brake
- All components are mounted on a motor rocker or frame
- High efficiency IE3 motor
- ATEX motors for conveyor belts in explosion hazard areas



The NORD maintenance package is a combination of protective measures which ensures that your investment will continue to function for a long time to come.

- 1 Drying agent filter
- 2 Quick fit filter trolley connection
- 3 Oil inspection glass
- 4 Quick fit filter trolley connection and oil drain cock

FREQUENCY INVERTER CONTROLLED BUCKET ELEVATORS

Advantages

- Easy commissioning
- Variable speed
- Adjustable torque ramp
- Safety functions
- High efficiency
- Load-dependent speed control reduces wear
- Parameterisation according to process requirements

NORDAC FLEX SK 200E frequency inverters (Catalogue E3000)



- ✓ Energy-saving function
- ✓ Integrated POSICON positioning control
- ✓ Integrated PLC

Voltage	1~ 110 – 120 V
	1~ 200 – 240 V
	3~ 200 – 240 V
	3~ 380 – 500 V
Power	0.25 – 22 kW

NORDAC PRO SK 500E frequency inverters (Catalogue E3000)



- ✓ Stand-alone operation
- ✓ 4 parameter sets
- ✓ Sensorless current vector control (ISD control)
- ✓ Integrated PLC

Voltage	1~ 110 – 120 V
	1~ 200 – 240 V
	3~ 200 – 240 V
	3~ 380 – 480 V
Power	0.25 – 160 kW



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RECOMMENDED OPTIONS FOR HIGH CAPACITY BUCKET ELEVATORS



NORD MAXXDRIVE® industrial gear units are based on the modular system from NORD DRIVESYSTEMS and provide many individual options such as:

1 Axial fans

The high performance axial fan is mounted directly on the drive shaft and provides a high cooling power and a thermal reserve.

2 Base frame/motor rocker

All mechanical and electrical components are mounted on a motor rocker or a motor frame, which simplifies the installation of the drive train.

3 Fluid coupling

The fluid coupling enables the conveyor belt to start gently and therefore prevents excessive tensile forces on the belt and high torques in the gear unit. In addition, it reduces the starting current.

4 Back stop

The back stop prevents run-back with inclined conveyor belts. All back stops are externally mounted and can be replaced without having to dismantle the gear unit. The back stops are also lubricated with the gear oil.

5 Auxiliary drive unit

Auxiliary Drive incl. overrunning clutch when it becomes necessary to operate the system at slow speed or "inch" the main reducer.

6 Taconite seal

The Taconite seal prevents damage to the shaft sealing rings in abrasive or dusty environments. It consists of a labyrinth seal which can be re-lubricated to keep abrasive dust away from the seal.